## Health and Safety risks in the **Manufacturing Sector**

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2.6 million people directly employed, which equates to 8.2% of the labour force, and it covers many industries.

The manufacturing sector in the UK is substantial, with

Types of industries included:







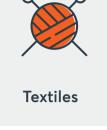




**Publishing** 







**DID YOU KNOW....?** 



last 5 years Source: www.hse.gov.uk

deaths per year in

How does the sector affect our health?







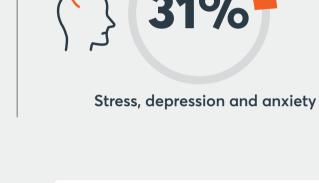
cases of illness resulting from a health and safety failure

Manufacturing has the second highest sickness rate out of all sectors.

It has an estimated 79,000 work-related ill health cases annually, of which:







Source: LFS

### **Fatal injuries**

Main causes of deaths and injuries

There are a number of health and safety risks

that can cause deaths and injuries.

······ 10% Trapped by collapsed/overturned object ......11% Exposure to explosion

····· 12% Struck by moving/falling object

····· Other

····· 14% Contact with machinery

There were 26 deaths in 2018/19 the main causes were:

% of deaths

12% Struck by moving

12% Contact with machinery ......

Source: LFS

or falling object





Non-fatal injuries There are 61,000 workers injured at work each year. 1/3 of these resulted in more than 7 days' absence. The main causes were:

% of

injuries

•••••• 17% Falls from height

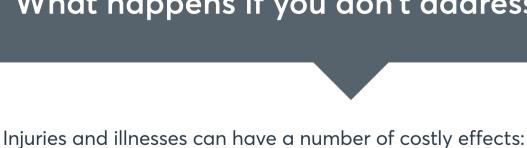
# Other hazards and risks found in the workplace



Fines

Dust

Chemicals



**Electrical** 



Asbestos

..... 23% Slip, trip or fall

..... 23% Lifting or carrying



**Noise** 

Recruitment and training expenses

Negative impact on company reputation

Compensation claims

Sickness absence

Whichever industry you work in within the manufacturing sector, you have a

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moral and legal responsibility to identify and address workplace hazards and risks. Prevention is key!

For more health and safety resources

Inspiring learning

